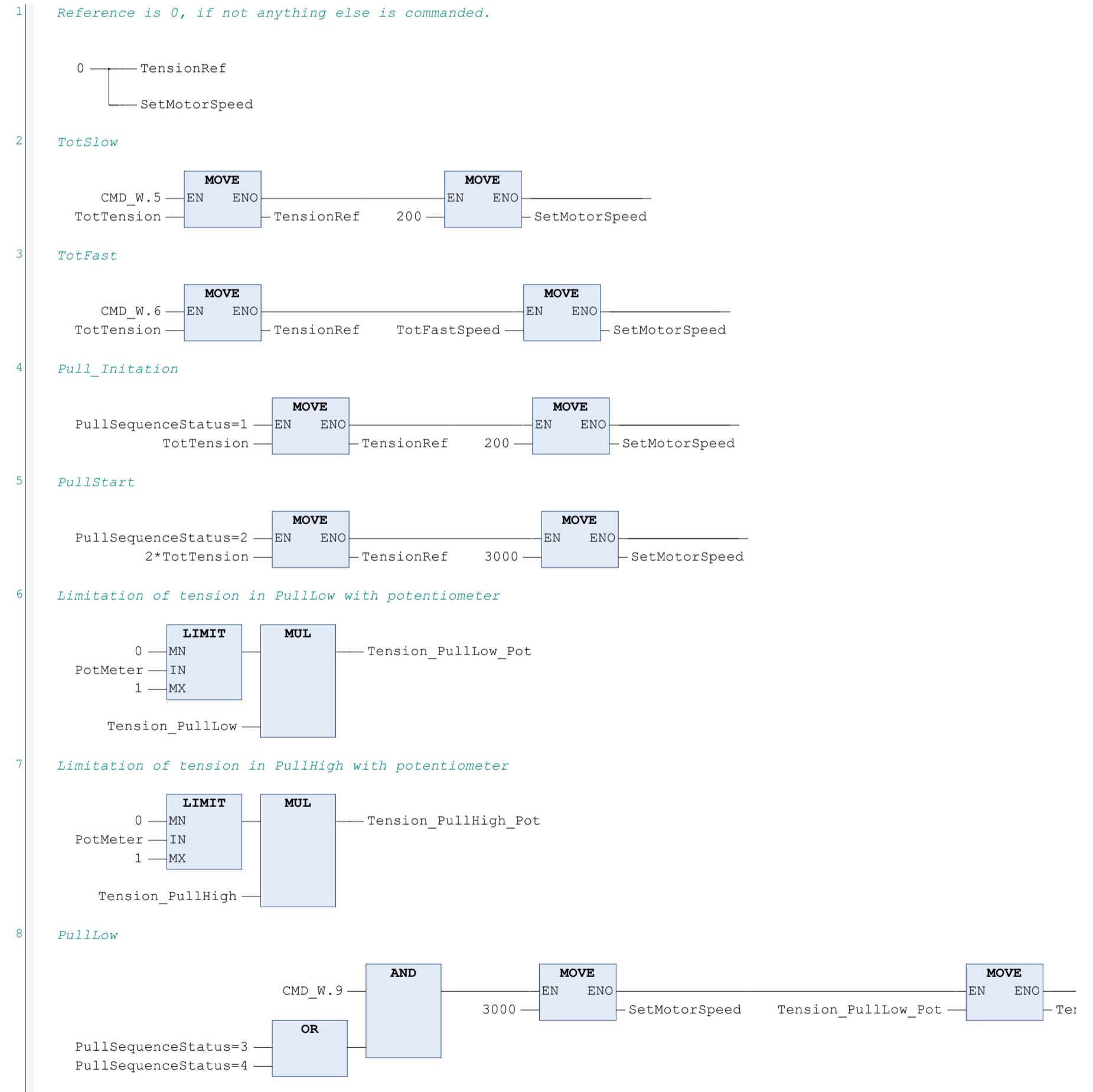


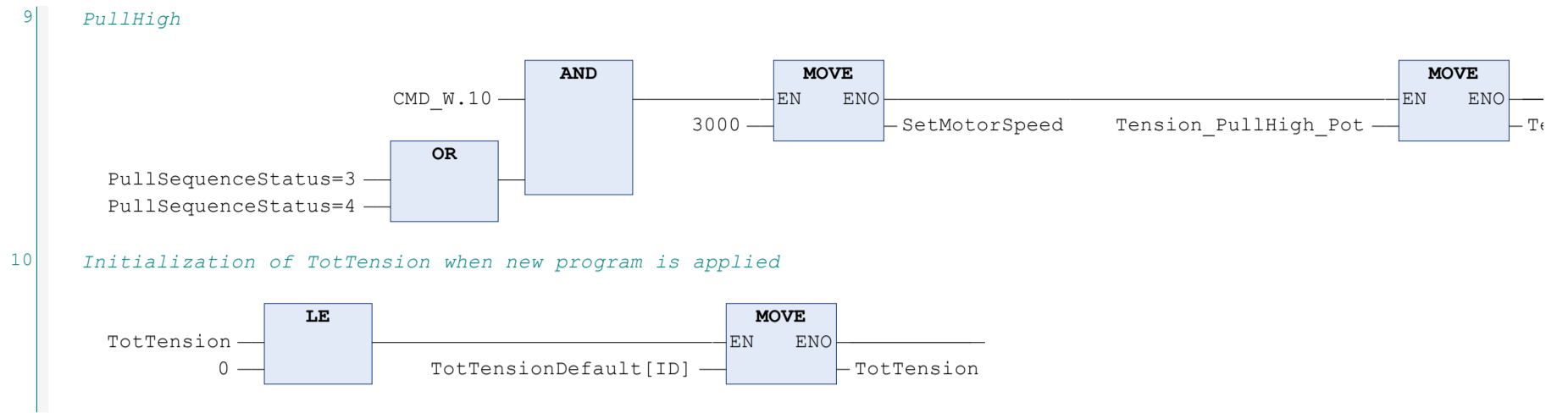
```

1  FUNCTION_BLOCK CommandBox
2  VAR_INPUT
3      PullSequenceStatus : REAL ;
4      PotMeter : REAL ;
5      Tension_PullLow : REAL ;
6      Tension_PullHigh : REAL ;
7  END_VAR
8  VAR
9      TotFastSpeed : REAL := 1200 ;
10     Tension_PullLow_Pot : REAL ;
11     Tension_PullHigh_Pot : REAL ;
12 END_VAR
13 VAR_RETAIN PERSISTENT
14     TotTension : REAL ;
15 END_VAR
16 VAR_OUTPUT
17     SetMotorSpeed : REAL ;
18     TensionRef : REAL ;
19 END_VAR
20

```



nsionRef



ensionRef